



Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **150160 / 01**

Rolls-Royce hereby certifies that

**C W FLETCHER & SONS LTD
STERLING WORKS, MANSFIELD ROAD
S26 5PQ SHEFFIELD
- UNITED KINGDOM -**

Vendor Code: **202861**

is approved in accordance with SABRe for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **20th April 2020**

Expiry Date: **unlimited**

i.V. Robert Starcke

Head of Supplier Quality
Rolls-Royce Deutschland Ltd & Co KG

i.A. Frank Schmidt

Global Supplier Control Authority
Rolls-Royce Deutschland Ltd & Co KG

**Civil & Defence Aerospace****1. General Approval Scope**

- | | | |
|---------------------------|-------------|--------------------------------|
| · JES72 | · RPS453 | · RPS666 ⁵⁾ |
| · RPS150 | · RPS482/13 | · RPS70 |
| · RPS184 | · RPS503 | · RPS751 |
| · RPS231 - MEDIUM RANGE | · RPS507 | · RPS905/1 |
| · RPS251 | · RPS574 | · RPS905/2 |
| · RPS254 | · RPS601 | · RPS905/3 |
| · RPS258 | · RPS639 | · RRES90000 |
| · RPS286 | · RPS661/3 | · RRP50000 |
| · RPS323 | · RPS661/7 | · RRP51000 ^{2) 3) 4)} |
| · RPS356 | · RPS661/9 | · RRP51010 |
| · RPS386 | · RPS661/10 | · RRP51025 - PROC A |
| · RPS407/4 ¹⁾ | · RPS661/15 | · RRP51025 - PROC C |
| · RPS407/14 ¹⁾ | · RPS661/16 | · RRP56004 |
| · RPS407/15 ¹⁾ | · RPS661/21 | · RRP58003 - 1A2 |
| · RPS407/23 ¹⁾ | · RPS661/25 | · RRP58003 - 1D2 |
| · RPS407/59 ¹⁾ | · RPS661/28 | · RRP58007 |
| · RPS436 | · RPS661/43 | · RRP59011 |
| · RPS44 | · RPS661/47 | · RRP59016 |

RESTRICTED TO

¹⁾ GROUP 3 BONDS ONLY²⁾ CLEANING AND DEGREASING USING AQUEOUS MEDIA³⁾ CLEANING AND VAPOUR DEGREASING⁴⁾ CLEANING AND DEGREASING TRICHLOROETHYLENE SOLVENT ONLY⁵⁾ TOUCH-UP ONLY**2. Regional Limited Approval Scope****Rolls-Royce plc.**

- AUTHORITY TO APPROVE AND ACCEPT FAIR'S FOR UNCLASSIFIED PARTS IN ACCORDANCE WITH ADDENDUM 1, FDEL202861-3, ISSUED 04-DEC-2014
- AUTHORITY TO APPROVE PROCESS DATA CARDS IN ACCORDANCE WITH ADDENDUM 2, DC202861-4, ISSUED 04-DEC-2014

Rolls-Royce Deutschland Ltd & Co KG

- AUTHORITY TO APPROVE AND ACCEPT FAIR'S FOR UNCLASSIFIED PARTS ON XWB PROJECT ONLY IN ACCORDANCE WITH ADDENDUM 1, 95140/04, ISSUED 08-MAY-2019
- AUTHORITY TO APPROVE PROCESS DATA CARDS IN ACCORDANCE WITH ADDENDUM 2, 95140/04, ISSUED 08-MAY-2019



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C W Fletcher & Sons Ltd - Sheffield

ADDENDUM 1

Authority to approve and accept FAIRs in accordance with SABRe Management System Requirements on behalf of Rolls-Royce plc.

Nominated personnel

Mr S Carr

Mr M Smith

Conditions

- **Approval is applicable to unclassified parts only.**
- **Approval is applicable to sub-tier fabrications and associated details.**
- **The Authority applies to Purchase Orders placed by Rolls-Royce (UK) plc only.**
- **Nominated signatories must ensure all applicable processing data cards have been approved by Rolls-Royce prior to the FAIR acceptance.**
- **Rolls-Royce reserves the right to withdraw this approval at any time without notice.**

Authorised on behalf of Rolls-Royce plc

**Richard Blyth
Supplier Development &
Team Manager
Special Process Group**

**Dave Hale
Supplier Development &
Technical Manager
RM & GC**

Approval number :- 01147

Issue date: - 04th Dec 2014

FDEL202861-3 CWF


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ADDENDUM 2

Authority to approve process data cards on behalf of Rolls-Royce plc

Process

Nominated personnel

RPS 150, RPS184 and RPS231

Stephen Carr

RPS 258, RPS 323, RPS 356 and RPS574.

The scope of approval also applies to:-

MSRR6601, MSRR6629, MSRR6636, MSRR6697 and MSRR8673 for final and interstage heat treatments only. Recognised alternative non MSRR materials e.g. AMS, BS etc., (heat treatment and material testing conditions shall comply with the relevant material specification).

Conditions

- The Authority applies to Purchase Orders placed by Rolls-Royce (UK) only.
- Authority to approve data cards on behalf of Rolls-Royce for non- critical or non- critical to RRES90002 parts only and restricted to processes identified within the scope of this addendum.
- For classified parts full Source and Method control in accordance with RRES90000 remains mandatory.
- Approvals granted may be used to support direct sub-contract data cards and are restricted to processes identified within the scope of this addendum and will be reviewed as part of the annual self-authorisation review.
- Any substantiation or validation work required by the relevant Roll-Royce specifications and/or Purchase Order must be approved by the relevant Data Card Signatory and retained for review by Rolls-Royce, if required.
- Any deviations should be submitted to the Rolls-Royce Special Process Group for approval, including the results of any substantiation.
- Rolls-Royce reserves the right to withdraw this authority at any time without notice.

Authorised on behalf of Rolls-Royce plc

**Richard Blyth
Supplier Development and Team Manager
Special Process Group**

Approval number :-01147

Issue date: - 04th Dec 2014

DC202861-4 CWF



C W FLETCHER & SONS LTD
STERLING WORKS, MANSFIELD ROAD
SHEFFIELD

Approval No.: **95140 / 07**

ADDENDUM 1

Authority to approve FAIR's in accordance with SABRe on behalf of Rolls-Royce Deutschland Ltd & Co KG.

Nominated Personnel

Mr. S. Carr

Mr. M. Smith

Conditions:

- Approval is applicable to UNCLASSIFIED parts only.
- Approval is applicable to sub-tier fabrications and associated details.
- The Authority applies to Purchase Orders placed by Rolls-Royce Deutschland Ltd & Co KG only.
- Nominated signatories must ensure all applicable processing data cards have been approved by Rolls-Royce prior to the FAIR acceptance.
- Rolls-Royce reserves the right to withdraw this authority at any time without notice.

Authorised on behalf of Rolls-Royce Deutschland Ltd & Co KG.

Note: The approval is limited to the XWB-Project only.

Issue date: 08.05.19

Expiry date: unlimited


i.A. Burghardt Böhme
Supplier Development Leader
Regional Regulatory Authorisation
Rolls-Royce Deutschland Ltd & Co KG

This certificate supersedes all previous approval letters / certificates Addendum :1/1



Rolls-Royce
Civil & Defence Aerospace

C W FLETCHER & SONS LTD
STERLING WORKS, MANSFIELD ROAD
SHEFFIELD

Approval No.: **95140 / 07**

ADDENDUM 2

Authority to approve process data cards on behalf of
Rolls-Royce Deutschland Ltd & Co KG.

Process

Nominated Personnel

RPS150, -184, -231, -258, -323, -356, -574 Mr. Stephen Carr

The scope of approval also applies to:

MSRR6601, MSRR6629, MSRR6636, MSRR6697 and MSRR8673 for final and interstage heat treatments only. Recognised alternative none MSRR materials e.g. AMS, BS etc. (heat treatment and material testing conditions shall comply with the relevant material specification).

Conditions:

This applies also to process data cards generated by subcontractors and used by yourselves. Applies to UNCLASSIFIED parts only.

Any substantiation or validation work required by Rolls-Royce specifications and/or Purchase Order must be retained for review by Rolls-Royce if required. Rolls-Royce reserves the right to withdraw this authority at any time without notice. The authority applies to Purchase Orders placed by Rolls-Royce Deutschland only.

Approval is limited to the defined processes as stated on the addendum above. Any deviations should be submitted to the Rolls-Royce Special Process Group Team Leader for approval, including the results of any substantiation. No changes shall be made to this approval without notification through the Rolls-Royce Special Process Group Team Leader.

Authorised on behalf of Rolls-Royce Deutschland Ltd & Co KG.

Issue date: 08.05.19

Expiry date: unlimited


i.A. Burghardt Böhme

Supplier Development Leader

Regional Regulatory Authorisation

Rolls-Royce Deutschland Ltd & Co KG

This certificate supersedes all previous approval letters / certificates

Addendum :1/1